Tuesday, 12/18/2007 10:54:55 AM Kim Johnston **Process Sheet Drawing Name** : GASKET Customer : CU-DAR001 Dart Helicopters Services Job Number : 36418 : 12904 Estimate Number : D355813 : NIA Part Number P.O. Number S.O. No. : NA : D3558 REV B This Issue : 12/18/2007 **Drawing Number** : N/A : NC Project Number Prsht Rev. : 12/18/2007 : SMALL /MED FAB **Drawing Revision** First Issue Type : N)A : 33015 Material Previous Run : 1/20/2008 Each Qty: 10 Um: Due Date Written By Checked & Approved By : Est Rev:A New Issue 07.06.12 EC Comment Est Rev:B Rev B dwg 07-12-06 DD Additional Product Job Number: Machine Or Operation: Description: Seq. #: MNEO60S063 NEOPRENE SHEET 0.063 1.0 2, 1924 Comment: Qty.: 0.1827 sf(s)/Unit Total: 1.8270 sf(s) **NEOPRENE SHEET 0.063** 07-13-20 Batch: 106614 WATER JET FLOW WATER JET 2.0 Comment: FLOW WATER JET 1-Cut as per Dwg D3558 B 07-12-20 Dwg Rev:\_ Prog Rev:\_ 2-Deburr if necessary 3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE B 07-12-30 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 QC8 SECOND CHECK Comment: SECOND CHECK PACKAGING PACKAGING RESOURCE #1 5.0 Comment: PACKAGING RESOURCE #1 Identify and Stock

Page 1

Location:

## Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
		•							

Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date: 07/12/04
			QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE		Description of NC		Corrective Action Section B					
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector	
		:							
		1							

NOTE: Date & initial all entries

.Date:

Tuesday, 12/18/2007 10:54:55 AM

User:

Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 36418

Part Number: D355813

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



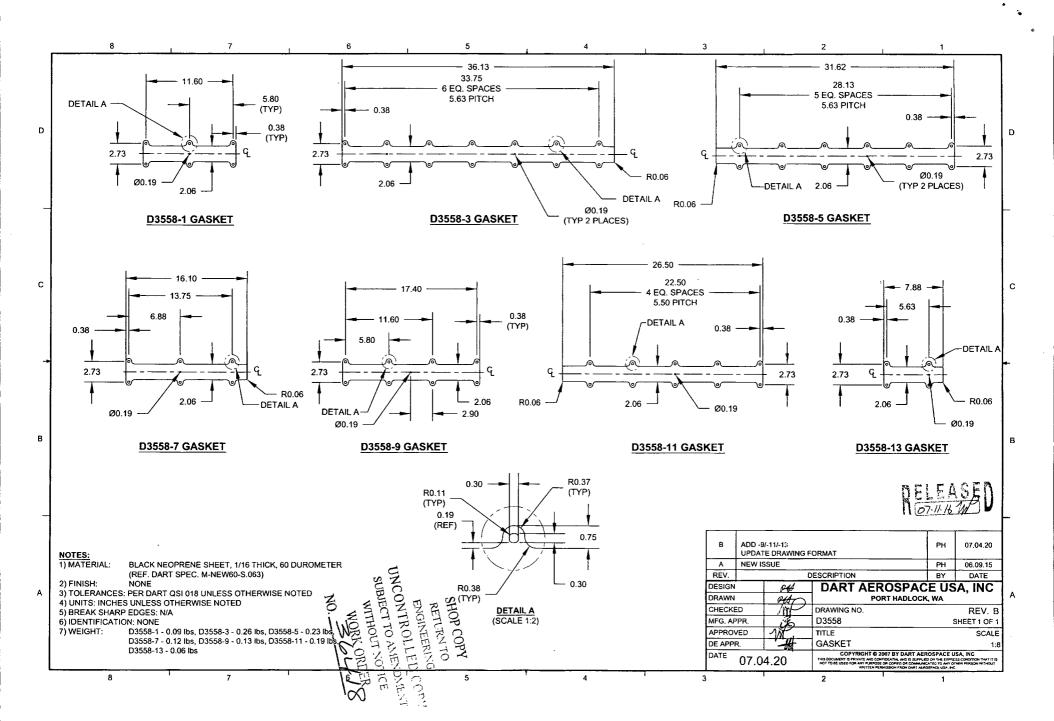
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## **Dart Aerospace Ltd**

W/O: WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		,		- Al-sur-Polank Mil	<del> </del>		
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date:	
			QA: I	N/C Close	d:	_ Date: _	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC	Corrective Action Section B			Vifi4i			
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector	
						,			
								i	

NOTE: Date & initial all entries



DART AEROSPACE LTD	Work Order:	36418
Description: GASKET	Part Number:	D3558~13
Inspection Dwg: \\\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST **First Article Prototype** Drawing Actual Method of Tolerance Accept Reject Comments Dimension Inspection Dimension 4.005 -,001 19 .19 4- 630 ,30 30 ¥ 30 020 ቃ 2.06 2.06 030 ¥ .036 030 بحط 5.62 ,७३७ X 7.88 Measured by: Audited by: Prototype Approval: Date: 07-12-36 Date: Date: Rev Date Change Revised by Approved New Issue KJ/JLM